

Multilayer foams

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Inventor(s): ESCHENLAUER GEORGES [FR]; MASON JEFFREY JOHN [DE]; VAN VO CHAU [FR]

Applicant(s): DOW DEUTSCHLAND INC [DE]

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Cited documents:

US4192839 (A)

WO9216363 (A1)

GB1230978 (A)

JP3293110 (A)

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Abstract of EP 0922554 (A1)

The present invention relates to foamed products and method for producing them, comprising a plurality of coalesced extruded layers or layers of coalesced strands of a foamed thermoplastic composition having a low density, by <a> providing at least one foamable composition comprising at least one polymer or copolymer and a blowing agent formulation, extruding the composition through a die having a plurality of orifices, <c> foaming the extruded composition at a foaming temperature which is above the glass-transition temperature or the melting temperature of the polymer composition, <d> maintaining the foaming product at an elevated temperature for a sufficient period of time to obtain adhesion between individual foam layers, and <e> allowing the foamed product to cool, characterized in that a foamed product is obtained comprising a plurality of adherent foam layers, wherein at least one of these foam layers extends across the whole breadth of the foamed product.

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